



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEA62310-11
Job Sheet 173941



Part No: RBEA62310-11

Job Qty: 6 ea

Part Name: Bottom Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 3/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea		3/31/18	0.00	0.00	Start Up Waterjet2		OK 18/03/22
110	Waterjet	6 pcs		3/31/18	0.00	0.60	Waterjet 2 OMAX		OK 18/03/22
120	QC	6 pcs		3/31/18	0.00	0.00	QC2 Waterjet-2		OK 18/03/22
130	QC	6 pcs		3/31/18	0.00	0.00	QC8-6		38
140	Packaging	6 pcs		3/31/18	0.00	0.00	Packaging3 GA135		MAR 28 2018
150	QC21-SA	6 Ea		3/31/18	0.00	0.00	QC21		

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 1A Prog Rev: 1A 2-Deburr if necessary

DAS
21
0-30

MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1010S.125	1010-1025 Sheet .125	.2880 sf (.048 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M1010S.125	0	7	0

Part Specifications

Specifications could not be found.

Plex 3/8/18 8:15 AM Dart.lajeunesse.marie

Work Order update only

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
Date : _____								Packaging ☐		Other ☐	
Description With _____								Supplier ☐		MRB (QSI042) Approval	
										Completed By	
										Lead hand / Supervisor Approval Verification	
										QC / QA Coordinator Approval	

DART
AEROSPACE

Container No: S054091

Part: RBEA62310 - 11

Job No: 173941

Serial No/Batch: S054091

Revision: 1A

Inspector:

Uart Aerospace Ltd.
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CANADA
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Date: 03/22/18

Root Cause			
Environment	☐	No Re-verifica	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER :			

☐	Bending	☐	Set-up	☐	Grain	☐	Positioned Wrong
☐	Centre Not Concentric	☐	BOM/Route	☐	Weld	☐	Outside Dimensions
☐	Cracks	☐	Broken/Damage/Defect	☐	Wrong Stock Pulled	☐	Over/Under tolerance
☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Out of Sequence	☐	Part Incorrect
☐	Cuffs	☐	Contamination	☐	Off-set	☐	Part Lost/Missing
☐	Crushing	☐	Countersink	☐	Mislabeled	☐	Part Moved
☐	Heat Treat	☐	Cut Too Short	☐	Fit/Function	☐	Drawing
☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Misaligned/off center	☐	Finish
☐	Marks/Chatter	☐	Drill Holes	☐		☐	Misread
☐		☐		☐		☐	Turning Sequence

